



Southwestern Institute for the  
Education of Native Americans

*Mission: To provide the resources necessary for Native American students to get the best education they can in a culturally rich environment that promotes health and well-being.*

**Help is on the Way: Reaching American Indian Students  
November 7, 2009**

**University of Phoenix Northwest Learning Center**  
2550 West Union Hills Drive, Phoenix, Arizona 85027

**Vendor/Exhibitor Form**

**\$75 Fee (first come, first served basis) Due November 1, 2009**

The fee includes lunch and break snack for one vendor/exhibitor. Additional meals will be \$15 per person. Include payment with \$75 application fee. NOTE: A continental breakfast is included, if staying at the conference hotel (five minutes from conference site).

**Hotel Information:**

The Courtyard Marriott Phoenix North  
9631 N. Black Canyon, Phoenix, AZ 85021

Conference rate: **\$69.00** per night for single and double occupancy.

Reservations: Rooms must be reserved by **October 6, 2009** to receive conference rate. To make your reservation, call 602-944-7373 and mention SIENA.

Complete the information below and mail with your payment to  
SIENA; P.O. Box 33156, Phoenix, AZ 85067

**Vendors/Exhibitors are asked to provide one item for door prize giveaways.**

Application					
Your Name					
Business Name					
Mailing Address					
City:		State:		Zip Code:	
E-mail Address					
Phone #		Fax #			
Vendor Type: Describe the type of item(s) you will be selling.					
Exhibitor Type: Describe your program or service					
Fee including lunch	1	X \$75 = \$75	Additional lunch certificate(s):		X \$15 = \$
Amount enclosed:	\$				

For more information, contact Nadine Groenig at 623-670-3561 or [Nadine@SIENA-AZ.org](mailto:Nadine@SIENA-AZ.org).